



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6500G01751-3G

Job Sheet 198984



Part No: RBW6500G01751-3G

Job Qty: 4 pcs

Part Name: Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6500G01751-3G Rev A IPP Rev. A 19.07.31 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
100	NLX 2500SY - 1	4 pcs	10/22/19	10/22/19	1.00 1.33	NLX 2500SY - 1	
110	QC 2	4 pcs	10/22/19	10/22/19	0.00 0.00	QC 2 - 1	
						QC 2 - 12	
						QC 2 - 14	
						QC 2 - 17	
						QC 2 - 19	
						QC 2 - 2	
						QC 2 - 20	
						QC 2 - 22	
						QC 2 - 23	
						QC 2 - 25	
						QC 2 - 32	
						QC 2 - 33	
						QC 2 - 35	
						QC 2 - 39	
						QC 2 - 4	
						QC 2 - 40	
						QC 2 - 44	
						QC 2 - 45	
						QC 2 - 48	
						QC 2 - 49	
						QC 2 - 50	
						QC 2 - 51	
						QC 2 - 52	
						QC 2 - 57	
						QC 2 - 62	
						QC 2 - 63	
						QC 2 - 8	
						QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	



Container No: S226081



Part: RBW6500G01751-3G

Job No: 198984

Serial No/Batch: S226081

Revision: A

Inspector:

Exp Date:

Instructions:

Unit: Metric
1.
Hawkesbury
Canada
Tel: (613) 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 10/24/19

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8/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8	4 pcs	10/22/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Outsource - 4 - Anodize	4 pcs	10/22/19		GRO002-VC	
140 Packaging 2-1 - Receive - B4B	4 pcs	10/22/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
150 QC 6	4 pcs	10/22/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	4 pcs	10/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
170 QC 21 - SA	4 pcs	10/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 100 - 1-Machine as per folio FO 016 FOLIO REV: A DWG REV: A 2-Debur

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - Issue P/O; 44953 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -

Material type; 6061T6 -Certificate of Conformity is required

140 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)

150 - (QC6- All purchased or subcontracted products)

160 - (Pac3-Identify as per DWG & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight

DAS
23
9-89

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MK

NOV 08 2019

TBD

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8/8/2019

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fitting sealed plastic bag as per DWG.

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.750	6061-T6 Round Bar 1.750"	1.4800 ft (.37 ea)	100-NLX 2500SY - 1	S 25677

48"

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NLX 2500SY - 1	M6061T6R1.750	1	15	0

Part Specifications

Specifications could not be found.

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Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework Scrap Use-as-is		Cross tube Skid-tube Eng. (Non-AW) Small Fab Machining Prod. Eng. Coord. Finishing Large Fab Rec/Store/Packaging					
Date :	Sequence #:	QTY Affected :		MRB (QSI042)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							
Root Cause		FAULT CATEGORY							
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Manufacturing Process		Bending	Misaligned/off center	Folio/Program	Outside Tolerance				
Equip/Tooling		Crushing	BOM/Route	Grain Direction	Drawing				
Handling/Preservation		Cracks	Broken/Damage/Defect	Weld	Finish				
Material		Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing				
Product Improvement		Marks/Chatter	Drill Holes	Out of Sequence	Misread				
Process Improvement		Mislabeled	Fit/Function	Off-set/Set-up					
Human Factors		Other/Details:							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044955**



Supplier: GRO002-VO
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044955
PO Date: 10/31/19
Due Date: 11/11/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60

Freight Terms:
Special Comments:

E-MAILED
2019-11-01

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198984	RBW6500G01751-3G	RBW6500G01751-3G Rev A	Puller -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed X7	-	11/11/19	7 pcs	0 pcs	7 pcs	\$6.94/pcs	\$48.58
2	201253	RBT18902-A	RBT18902 Rev C	Plate A -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed X6	-	11/11/19	6 pcs	0 pcs	6 pcs	\$5.18/pcs	\$31.08
3	202213	C2-1-1	C2-1-1 Rev 4	Manual Release Knob (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed X20	-	11/11/19	20 pcs	0 pcs	20 pcs	\$1.32/pcs	\$26.40



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PURCHASE ORDER **POHB044955**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	201772	RBT18604-1	RBT18604 Rev 5	Body -Issue P/O to GROUPE ALTECH -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	11/11/19	6 pcs	0 pcs	6 pcs	\$4.67/pcs	\$28.02
5	200698	RBD29905-7	RBD29905 Rev G	Bushing -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/11/19	14 pcs	0 pcs	14 pcs	\$0.89/pcs	\$12.46
6	201336	RB H4713-1	RB H4713 Rev F	Drain Hose Body -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RB910-0020-1 Rev. 2	Firmed	-	11/11/19	10 pcs	0 pcs	10 pcs	\$3.77/pcs	\$37.70
Grand Total:												\$184.24

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/1/19 9:14 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023731-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupealtech.com

Bon de Livraison / Packing Slip

023731 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.					
07-Nov-2019		Jigar Patel				POHB044955					
#Ligne Line#	No. de Série / # Pièces Part Number / Line Item Details Job # / Ref #	Description pièce(s)			CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir / Back Order
1	RBW6500G01751-3G Rev.A 198984	RBW6500G01751-3G ANODIZE COLOR RED PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT MATERIAL TYPE 6061T6			ANODIZE CH	7	7	0	0	0	

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.